



	ASTM Test	Test Units	VeroWhite	VeroBlue	TangoBlack	TangoGray
Tensile Strength at Yield	D638M	psi	7,221	7,990	290	632
Elongation at Yield	D638M	%	n/a	n/a	n/a	n/a
Elongation at Break	D638M	%	20	20	47.7	47
Flexural Strength	D790M	psi	10,817	12,122		
Flexural Modulus	D790M	psi	309,865	330,020		
Izod Impact- Notched	D256A	ft-lb/in	0.45	0.44		
Hardness					Shore A 61	Shore A 75
Deflection Temperature	D648	°F@ 66 psi	118	120		
Water Absorption	D570-98	%	1.47			
Density		g/cm3 at 220 F				
Characteristics			Rigid	Rigid	Rubber-like Flexibility	Rubber-like Flexibility
			Exceptional Surface Finish			
General Applications			Form/Fit, Tooling Patterns		Multimaterial overmold simulations, gaskets	

DESIGN PROTOTYPING TECHNOLOGIES

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